

SLP ENGINE TORQUE ARM

P.N. 23-59 for 2005-2006 Polaris 700 / 900 IQ

Kit Contents:

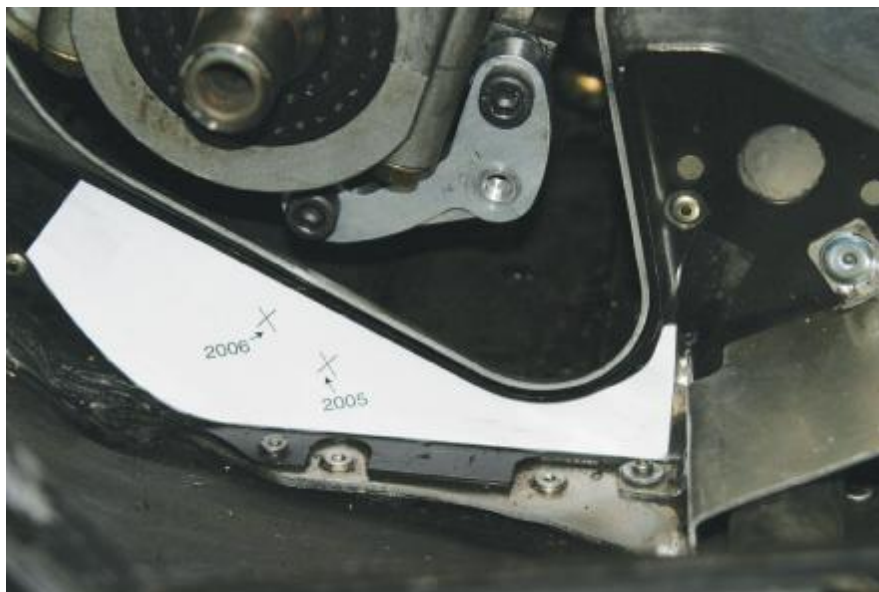
- 1 - Torque Bracket
- 1 - Torque Link
- 2 - 10mm x 1.5mm x 30mm Allen Head Bolts
- 1 - 3/8" Nylock Nut
- 2 - 3/8" - 16 x 1 1/2" Bolts
- 2 - 3/8" Fender Washers
- 1 - 3/8" Flat Washer

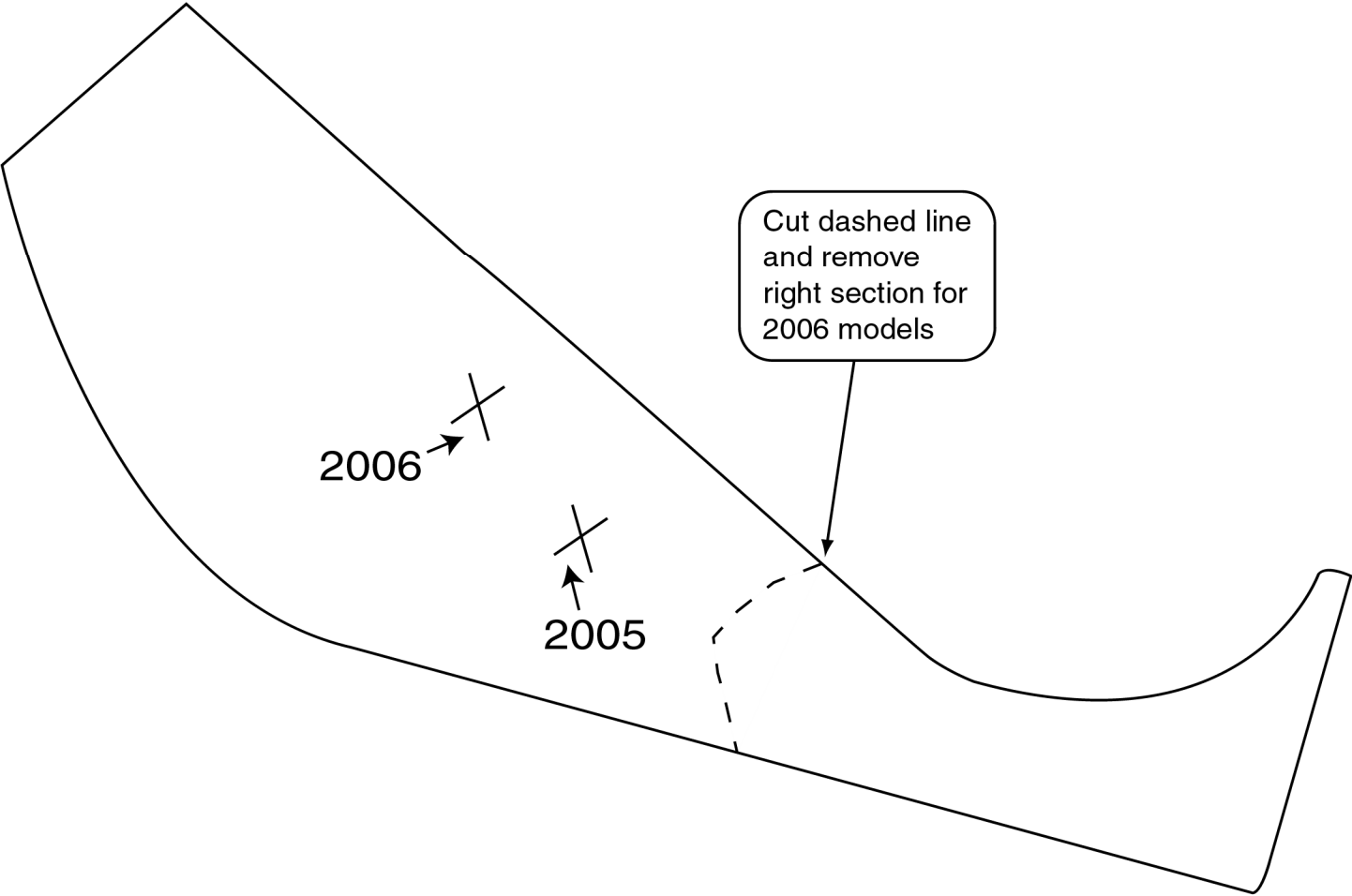
Read instructions carefully and completely before beginning installation.

NOTE: Clutch Alignment should be checked, and if necessary, adjusted prior to the installation of SLP Torque and / or Push Arms.

1. Remove left side panel, belt and drive clutch.
2. Cut out template provided, and tape to bulkhead (see illustration 1). Use center punch on mark that matches the year of the sled.
3. Drill hole in bulkhead at mark from center punch, starting with a 1/8" drill bit, working up to a 25/64" drill bit.
4. Install the torque bracket so the ear that mates to the torque link is up. Bolt into place using the two 10mm x 1.5mm x 30mm allen head bolts supplied (Loctite 262 threadlocker is recommended on all bolts in the torque bracket). Adjust the torque link so that it is centered on the hole drilled in step #3. Bolt into place with the 3/8" - 16 x 1 1/2" bolt supplied, placing one fender washers on the outside of the bulkhead and one to the inside of the bulkhead.
5. Re-install drive clutch. Torque drive clutch bolt to manufacturer's specifications.
6. Re-Install belt and side panel.

ILLUSTRATION 1





2006

2005

Cut dashed line
and remove
right section for
2006 models