



7/23/20AW

*“Setting the World’s
Performance Standards”*

743 E. Iona Road, Idaho Falls, ID 83401, (208) 529-0244 Fax (208) 529-9000

SLP Silencer for use with stock pipe for 2018-24 Arctic Cat M8000, XF8000, Riot/X 8000, ZR8000 and 2021-24 Yamaha Mountain Max Part #09-323

Kit Contents:

1 - Silencer (#090-310)	1 - Spring Tab (#090-697)	1 - Rivet Washer (#090-44)
1 - Large Head Rivet (#090-42)	1 - Short Spring (#090-40)	

Read instructions carefully and completely before attempting installation.

1. Remove side panels, hood, and silencer (retain springs, gaskets and rubber silencer supports for silencer install).

2. Just in front of exhaust outlet on bellypan plate, remove rear inside rivet. Using supplied large head rivet (#090-42) and supplied rivet washer (#090-44), install supplied spring tab (#090-697) in 3 o'clock position, with front of sled being the 12 o'clock position. (see Illustration #1).

3. Install stock rubber silencer supports onto SLP Silencer and install silencer in chassis.

NOTE: Make sure bottom of silencer is not in contact with oil line. Spring into place using supplied SLP short spring (#090-40) on upper rear of silencer and one OEM Spring on front bottom of silencer.

4. Install the stock grafoil seal between the pipe and silencer. Connect pipe to silencer using the stock springs.

5. After installing silencer, push outlet rubber seal up from the bottom of the sled.

6. Reinstall hood and side panels.

Note: Apply a high temp silicone such as Permatex® Ultra Black® (PX#82180) or Loctite RTV Silicone 598™ to seal SLP silencer to stock rubber bellypan outlet.



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For instructions in color please visit us on the web @ www.startinglineproducts.com

SLP Power Shift Clutch Kit™ is recommended but not required

Altitude (feet)	Drive Clutch		Stock TEAM BOSS Driven Clutch	
	Clutch Spring	Shift Weight	Clutch Spring	Driven Helix
0-2000' (0-600m)	SLP Green / Silver SLP# 40-72	SLP Magnum Force™ SLP# 40-152 6 Set Screws 1 Lock Set	Stock	Stock
2-4000' (600-1200m)	SLP Green / Silver SLP# 40-72	SLP Magnum Force™ SLP# 40-152 5 Set Screws 1 Lock Set	Stock	Stock
4-6000' (1200-1800m)	SLP Green / Silver SLP# 40-72	SLP Magnum Force™ SLP# 40-152 4 Set Screws 1 Lock Set	Stock	Stock
6-9000' (0-600m)	SLP Green / Pink SLP# 40-77	SLP Magnum Force™ SLP# 40-152 3 Set Screws 1 Lock Set	Stock	Stock
9-12,000' (2700-3600m)	SLP Green / Pink SLP# 40-77	SLP Magnum Force™ SLP# 40-152 2 Set Screws 1 Lock Set	Stock	Stock

Other SLP Products Available for your Arctic Cat and Yamaha:

MoHawk Skis™



Power Dome Billet Head Set™



Stage Tuning Kits



Hot Air Elimination Kits™



Powder Valve™ Intake Kits



Ski Slips™



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