



## "Setting the World's Performance Standards"

743 E. Iona Road, Idaho Falls, ID 83401, (208) 529-0244 Fax (208) 529-9000

# **SLP Powder Valve Intake Kit** for 2018-19 Arcitc Cat 8000 Models

### Part #14-143

#### **Kit Contents:**

2 - Powder Valves(Part# 14-132-1)

2 - Rivet Washers (Part# 999-0041)

2 - Powder Valve Pre-Filter (Part# 14-1411) 1 - SLP Decal (Part# 60-60) Installation:

17 - Plastic Rivets(Part# 14-223)

1 - Instruction(Part# 015-14143)

**Step 1.** Remove side panels from sled.

**Step 2.** Remove side panels and hood from the sled.

**Step 3.** Remove both hood sides from hood assembly by removing the three torx screws holding the hood sides.

**Step 4.** Cut out the 2 templates provided and tape them to the front side flat area of the airbox. Then mark around the inside of templates (See Illustration #2). Then mark around the inside of templates.

**Note:** Center templates on the flat area within 1/8" of the recess.

Step 5. Carefully cut out the inside of the market area using a Dremel tool with a drywall bit and finish with a drum sander or file (a multi-tool with a narrow blade also works well to make the initial cut).

**Note:** Make sure the Powder Valve sits flush on the box with the spring towards the inside.

**Step 6.** Using Powder Valve as a guide, drill out the 4 holes using a 3/16" drill bit. on one of the rivets furthest away from the hinge, place a rivet washer on the outside of the Powder Valve(See Illustration #3) and rivet into place using the plastic rivets provided. The rivet washer acts as a stop.

Note: Check each Powder Valve's range of motion, if any of the rivets interfere with the valve they will need to be trimmed.

**Step 7.** Install the Powder Valve Covers (with material to the outside) over the valves and use as a guide. Drill four holes using a 3/16" drill bit and rivet covers into place using plastic rivets provided(see illustration #5).

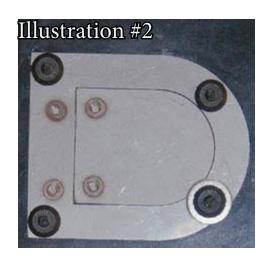
**Step 8.** Repeat on the other side.

Caution: Remove all plastic shavings from the air box or severe engine damage may occur. We recommend disassembling the air box and using compressed air to blow out all plastic shavings.

**Step 9.** Reinstall all parts that were removed in the first three steps.

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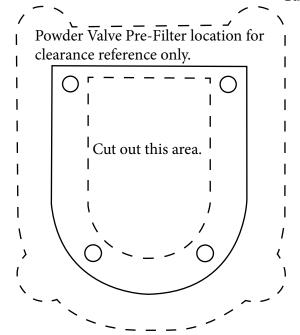


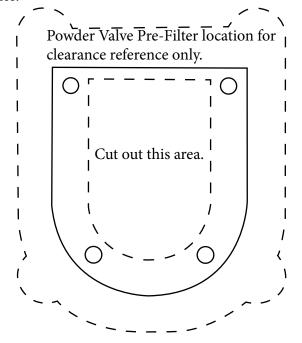




# Templates

Cut along the dotted lines.





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