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Performance Standards”

AW 3/3/21 AR

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## SLP Competition Silencer for 2019-22 Polaris 850 Axys P/N 09-327

### Parts List:

2 - Spring Tab (#090-697)	1 - Bolt (#999-8242)	1 - 30” Heat Tape (#090-31)
1 - Instruction Sheet (#015-09327)	1 - SLP Silencer (#090-327)	1 - SLP Sticker (#60-60)
1 - Silicone Outlet Seal (#091-4095)	1 - Spring Tab Bracket (#092-0455)	1 - Pipe Adjustment Washer (#090-102)
1 - Short Spring (#090-40)	1 - Rivet Washer (090-44)	1 - Rivet (090-42)
1 - Cable Tie (#999-5431)	1 - Anti-seize Packet (090-0146)	

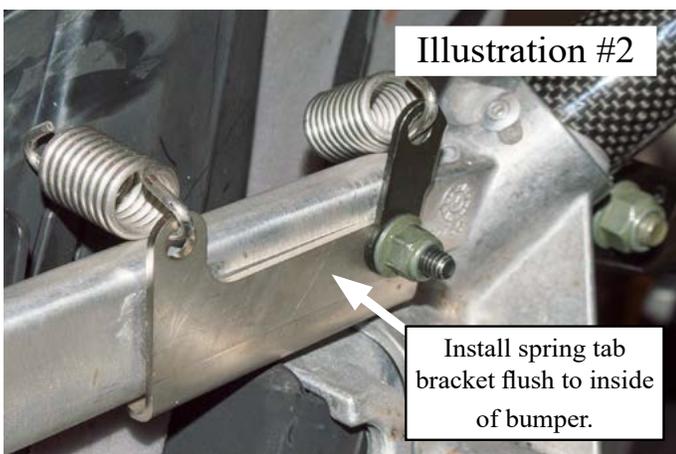
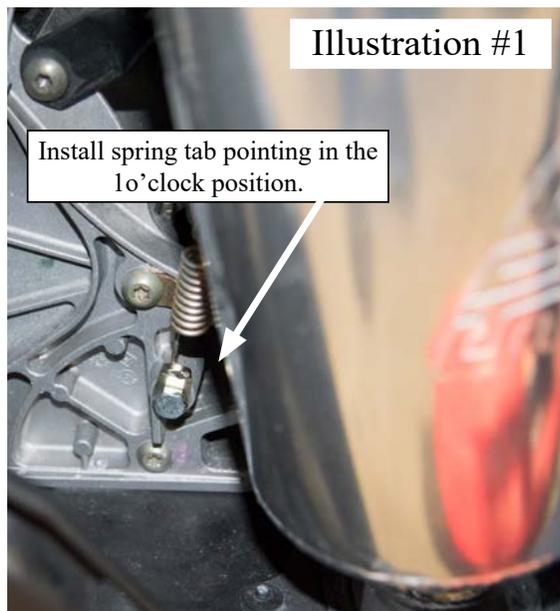
### Installation Instructions:

1. Remove side panels, hood, and silencer (retain all stock hardware).

2. Install the provided spring tab (#090-697) using the open threaded hole in the side of the bulk head and the provided bolt (# 999-8242). Make sure spring tab is in the 1 o’clock position. (see Illustration #1)

3. Remove the locknut and stock spring tab from the rear upper right front bumper mount and install supplied spring tab bracket (#092-0455). The bracket should be flush to the engine side of the front bumper and the bend of the bracket should be flush with the underside of the bumper. Reinstall stock spring tab pointing up and tighten locknut. (see Illustration #2)

4. At the belly pan exhaust outlet, drill out the front right rivet. Install a provided spring tab (#090-697) and use the provided rivet (#090-42) and rivet washer (#090-44) to rivet the spring tab in place with the tab pointing out away from the motor in the 3 o’clock position. (see Illustration #3)



5. Using a T40 torx and a 13mm end wrench, remove the recoil roller. **This will not be reinstalled.** (see Illustration #4)

6. Install provided heat tape on the inside of the belly pan from the silencer outlet forward to the rubber strap for the side panel. (see Illustration #5)

*Note: Make sure the rubber isolator remains on the lower bulkhead silencer mounting location. (see Illustration #5)*

7. On bracket located on bottom of the pipe, remove the rubber stop and place the supplied pipe adjustment washer (#090-102) on the rubber stop (see Illustration #6). Reinstall rubber stop in bracket.

8. Use a stock short spring and the provided SLP short spring (#090-40) to attach the pipe to the stock spring tab and the SLP spring tab bracket. (see Illustration #7)

9. Install stock grafoil seal between pipe and silencer.

10. Install SLP silicone outlet ring (#091-4095) onto silencer outlet. Install silencer into sled aligning the silicone outlet ring so that it insets into the stock outlet rubber with rounded edge down (see illustration #8). Use one short stock spring to attach the bottom of the silencer to the spring tab installed in step #2. Use the stock long spring to spring from the spring loop on the bottom front of the silencer to the spring tab installed in step #3.

*Note: When installing the silencer, the top of the silencer will need to be tipped towards the outside of the snowmobile as it is slid into the outlet and silencer support bracket. After silencer is installed check above and under the sled to make sure SLP outlet seal and stock rubber seal are properly placed. Apply a high temp silicone sealer such as Permatex® UltraBlack® (PX#82180) or Loctite® RTV Silicone 598™ to glue silicone outlet ring to silencer.*

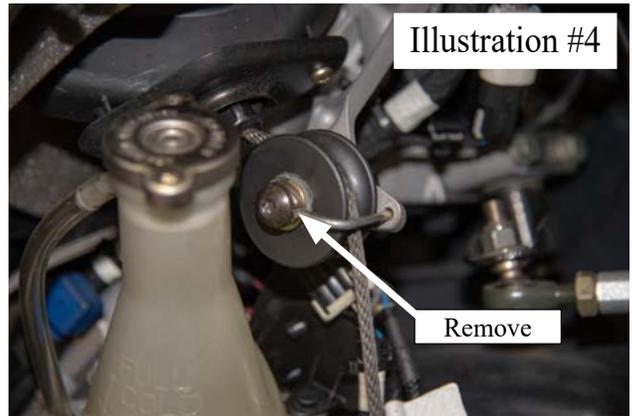
11. Follow EGT sensor wire up harness until you find a cable tie holding a loop of extra cable length to the harness. Carefully clip the cable tie to give slack in the cable.

12. Install EGT probe in silencer with provided anti-seize (#090-0455) on threads and torque to **22 ft-lbs** with 17 mm crow's foot and torque wrench.

*Note: Adding some anti-seize to the probe threads will make removing the probe easier in the future.*

13. Using supplied cable tie (#999-5431), secure wiring harness to its original location where cable tie was cut in step #11 (see illustration #9).

14. Reinstall hood and side panels. Plug in headlight wiring harness.



**WARNING:**  
Failure to remove this pulley  
may cause the recoil rope to melt.

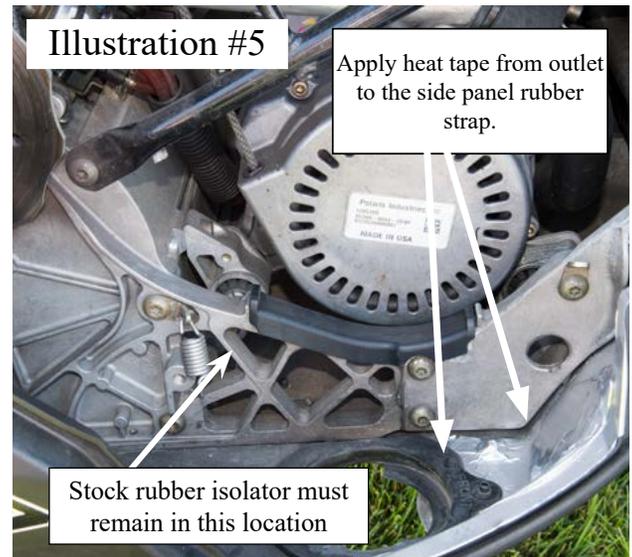


Illustration #6



Illustration #7

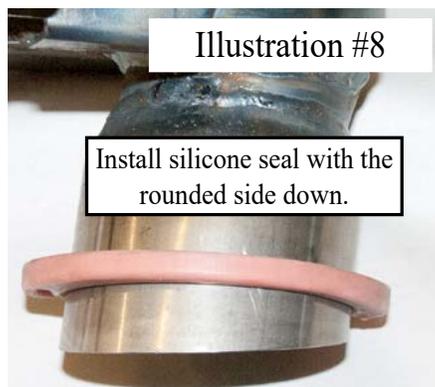


Illustration #8

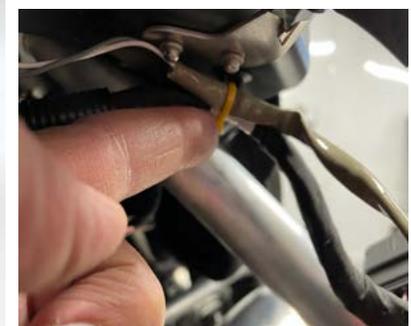


Illustration #9

## **Spring Tension Adjustment:**

Spring loop adjustment is suggested for proper spring tension to prevent leakage and wear (low tension), allow adequate flex (proper tension) and prevent spring breakage (excessive tension). When system is installed, the spring can be inspected for proper tension. The winding spacing at the center of the spring will indicate tension. When proper, the two center windings will have .040" to .050" clearance between them. This is easily tested with a feeler gage. If tension is incorrect, the loop on the pipe or silencer can be bent in the direction needed to increase or decrease tension. Attach a vise grip firmly to the loop and bend.

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## **Caring for your ceramic coated pipes and/or silencer:**

Ceramic Coating is an aluminum matrix applied to your exhaust system to provide a thermal barrier for more consistent performance. It is a coating which requires little maintenance to keep your pipes and/or silencer looking like new.

Upon completion of new installation, wipe the ceramic coated parts of the exhaust system down with brake cleaner. This will prevent oils and grease (usually in the form of fingerprints) from burning on and staining the exhaust during first initial startup.

To maintain your ceramic coated system, wash it with soap and water periodically (especially necessary after trailering it to and from your riding area on roads that have been treated with salt and other ice removing chemicals). Salt and other ice removing chemicals will attack and eat away at the ceramic coating. This will result in rust coming through the coating. Typically you will notice this rusting after your snowmobile has set for a period of time without the exhaust system being brought up to running temperature.

Periodically polish your ceramic coated pipes and/or silencer after each washing with an aluminum polish such as Mothers, Maas or Blue Magic aluminum polish that can be found at any automotive parts store. Do not use any acidic cleaners! For stubborn stains use fine 000 steel wool, then use a soft cloth with polish. Failure to maintain your ceramic coated pipes or silencer can result in damage to the ceramic coating for which there is no warranty coverage. A little care will insure that your pipes and/or silencer will continue looking like new for many years.

Note: In areas of the ceramic coated system where skin temperatures exceed 1300 degrees F, it is normal for the coating to turn dull gray. These areas should also be washed and polished periodically.